Dart Aerospace Ltd. Tuesday, 12/18/2007 10:51:20 AM User: Kim Johnston **Process Sheet** : ESCAPE PANEL PUSH OUT WINDOW **Drawing Name** : CU-DAR001 Dart Helicopters Services Customer Job Number : 36422 : 12853 Estimate Number : NIA : D412709013 Part Number P.O. Number S.O. No. : N) A : N/A : 12/18/2007 **Drawing Number** This Issue : N/A Prsht Rev. Project Number Type : SMALL /MED FAB **Drawing Revision** First Issue : 34503 Material Previous Run : 12/31/2007 Qty: 4 Um: **Due Date** Written By Checked & Approved By New Issue 07-05-03 JLM : Est Rev:A Comment Additional Product Job Number: Description: Machine Or Operation: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL CHG001 Photocopy bluefile & type labels per PPPD412-709-013 PACKAGING RESOURCE #1 2.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 3.0 D3136043 Window Assembly 4.0000 Each(s) Comment: Qty.: 1.0000 Each(s)/Unit Total: Window Assembly Batch: 4.0 D32371 Comment: Qty.: Total: 34.2997 f(s) 8.5749 f(s)/Unit Seal Retainer 98" long Batch: D32373 5.0

Comment: Qty.:

omment: Qty.: 8.5743 f(s)/Unit

Seal Filler 98" LONG Batch: B32826

34.2972 f(s)

Total:

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Date: Tuesday, 12/18/2007 10:51:20 AM Kim Johnston User: **Process Sheet** Drawing Name: ESCAPE PANEL PUSH OUT WINDOW Customer: CU-DAR001 Dart Helicopters Services Part Number: D412709013 Job Number: 36422 Job Number: Description: Seq. #: Machine Or Operation: WINDOW SEAL TOOL 6.0 D35611 Comment: Qty.: 4.0000 Each(s) Total: 1.0000 Each(s)/Unit WINDOW SEAL TOOL Batch: INSPECT 100% KITS FOR COMPLETENESS QC4 7.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-709-013 Location:_ ROU B PPP Rev: FINAL INSPECTION/W/O RELEASE 9.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion





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